

Rury spawane DIN 11850 szereg 1		
Wykonywane w gatunkach: 1.4301, 1.4306		
DN	Wymiar D x s	Waga kg/mb
10	12,0x1,0	0,276
15	18,0x1,0	0,426
20	22,0x1,0	0,526
25	28,0x1,0	0,676
32	34,0x1,0	0,826
40	40,0x1,0	0,977
50	52,0x1,0	1,277

Rury spawane DIN 11850 szereg 2		
Wykonywane w gatunkach: 1.4301, 1.4306		
DN	Wymiar D x s	Waga kg/mb
10	13,0x1,50	0,432
15	19,0x1,50	0,657
20	23,0x1,50	0,808
25	29,0x1,50	1,033
32	35,0x1,50	1,258
40	41,0x1,50	1,484
50	53,0x1,50	1,934
65	70,0x1,50	3,405
80	85,0x1,50	4,157
100	104,0x2,0	5,108
125	129,0x2,0	6,360
150	154,0x2,0	7,612
200	204,0x2,0	10,116
250	254,0x2,0	12,620
300	304,0x2,0	15,124

Rury spawane wg ISO - DIN 17 457/1					
V=1,0					
Tolerancja: ISO 1127 - D3/T3					
Wykonywane w gatunkach: 1.4301, 1.4306, 1.4541, 1.4571					
DN	Wymiar D x s	Waga kg/mb	DN	Wymiar D x s	Waga kg/mb
10	17,20x1,60	0,625	65	76,10x2,00	3,711
	17,20x2,00	0,761		76,10x2,30	4,250
	17,20x2,30	0,858		76,10x2,60	4,785
15	21,30x1,60	0,789	65	76,10x2,90	5,315
	21,30x2,00	0,967		76,10x3,20	5,841
	21,30x2,60	1,217		76,10x3,60	6,535
20	26,90x1,60	1,014	65	76,10x4,00	7,222
	26,90x2,00	1,247		76,10x4,00	7,222
	26,90x2,60	1,582		76,10x5,00	8,900
25	33,70x1,60	1,286	80	88,90x1,60	2,985
	33,70x2,00	1,588		88,90x2,00	3,711
	33,70x2,60	2,025		88,90x2,30	4,250
	33,70x2,90	2,237		88,90x2,60	4,785
	33,70x3,20	2,444		88,90x2,90	5,315
	33,70x3,60	2,713		88,90x3,05	5,841
32	33,70x4,00	2,975	80	88,90x3,20	6,535
	42,40x1,60	1,635		88,90x4,00	7,222
	42,40x2,00	2,023		88,90x5,00	10,500
	42,40x2,60	2,591		114,30x2,60	7,272
	42,40x3,00	2,990		114,30x3,05	8,496
	42,40x3,20	3,141		114,30x3,20	8,902
40	42,40x3,60	3,498	100	114,30x3,60	9,979
	42,40x4,00	3,847		114,30x4,00	11,048
	48,30x1,60	1,871		114,30x5,00	13,600
	48,30x2,00	2,319		114,30x8,00	16,270
	48,30x2,60	2,975		139,70x2,00	6,896
	48,30x3,20	3,614		139,70x2,60	8,926
50	48,30x3,60	4,029	125	139,70x3,00	10,269
	48,30x4,00	4,437		139,70x3,20	11,926
	60,30x1,60	2,352		139,70x4,00	13,864
	60,30x2,00	2,920		139,70x5,00	16,864
	60,30x2,60	3,757		168,30x2,00	8,328
	60,30x2,90	4,168		168,30x2,60	10,788
65	60,30x3,00	4,300	150	168,30x3,00	12,417
	60,30x3,20	4,575		168,30x3,20	13,229
	60,30x3,60	5,111		168,30x4,00	16,456
	60,30x4,00	5,639		168,30x5,00	20,400
	76,10x1,60	2,985		168,30x6,00	24,380

Rury spawane wg DIN - DIN 17 457/1						
V=1,0						
Tolerancja: ISO 1127 - D3/T3						
Wykonywane w gatunkach: 1.4301, 1.4306, 1.4541, 1.4571						
DN	Wymiar D x s	Waga kg/mb	DN	Wymiar D x s	Waga kg/mb	
10	14,00x1,00	0,326	65	76,10x4,00	7,222	
	14,00x1,50	0,326		88,90x1,60	3,498	
	14,00x2,00	0,470		88,90x2,00	3,711	
15	20,00x1,00	0,476	65	88,90x2,30	4,980	
	20,00x1,50	0,695		88,90x2,60	4,785	
	20,00x2,00	0,901		88,90x2,90	5,315	
20	20,00x2,50	1,096	80	88,90x3,05	5,841	
	25,00x1,00	0,601		88,90x3,20	6,535	
	25,00x1,50	0,883		88,90x3,60	7,689	
25	25,00x2,00	1,152	80	88,90x4,00	8,504	
	25,00x2,50	1,409		88,90x5,49	11,466	
	25,00x3,00	1,605		108,00x2,00	5,308	
32	30,00x1,00	0,726	100	108,00x2,50	6,604	
	30,00x1,50	1,070		108,00x3,00	7,888	
	30,00x2,00	1,402		108,00x3,20	8,397	
40	30,00x2,60	1,784	100	108,00x4,00	10,417	
	30,00x3,00	2,028		108,00x6,00	15,324	
	38,00x1,00	0,926		133,00x2,00	6,560	
50	38,00x1,50	1,371	125	133,00x2,50	8,169	
	38,00x2,00	1,402		133,00x3,00	9,765	
	38,00x2,50	2,222		133,00x4,00	12,921	
65	38,00x2,60	2,305	125	133,00x5,00	16,020	
	38,00x3,00	2,629		159,00x2,00	7,910	
	44,50x1,50	1,615		159,00x2,50	10,182	
80	44,50x2,00	2,128	150	159,00x3,00	11,718	
	44,50x2,60	2,728		159,00x4,00	15,525	
	44,50x2,90	3,021		159,00x5,00	19,281	
100	57,00x1,50	2,085	150	159,00x6,30	20,455	
	57,00x2,00	2,754		200	206,00x3,00	15,200
	57,00x2,50	3,412		250	256,00x300	19,000
150	57,00x3,00	4,056	400	300	306,00x3,00	22,800
	76,10x1,60	2,985		400	406,00x3,00	30,100
	76,10x2,00	3,711				
200	76,10x2,30	4,250				
	76,10x2,60	4,785				
	76,10x2,90	5,315				
250	76,10x3,20	5,841				
	76,10x3,60	6,535				
	76,10x4,00	7,222				
300	76,10x4,00	7,222				
	76,10x5,00	8,900				
	76,10x6,00	10,873				
350	76,10x6,00	10,873				
	76,10x8,00	14,088				
	76,10x10,00	16,233				
400	76,10x10,00	16,233				
	76,10x12,00	21,544				
	76,10x15,00	26,804				
450	76,10x15,00	26,804				
	76,10x20,00	32,016				
	76,10x25,00	37,940				
500	76,10x25,00	37,940				
	76,10x30,00	44,500				
	76,10x40,00	53,200				
600	76,10x40,00	53,200				
	76,10x50,00	62,980				
	76,10x60,00	72,100				
700	76,10x60,00	72,100				
	76,10x80,00	101,100				
	76,10x100,00	131,360				
800	76,10x100,00	131,360				
	76,10x120,00	162,100				
	76,10x150,00	193,100				
1000	76,10x150,00	193,100				
	76,10x200,00	256,000				
	76,10x250,00	320,000				