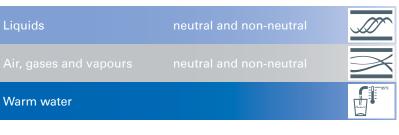
Series 482

9.3

Pressure reducing valves made of stainless steel with flange connections



SUITABLE FOR



Pressure reducers are used, if within a piping system despite of varying pressures on the inlet side a certain pressure must not be exceeded on

- potable water supply according to DIN 1988
- process water supply in industrial- and building technology
- shipbuilding industry and offshore plants
- secondary areas in the food-, pharmaceutical- and cosmetics-

DIN EN ISO 3822 PED 2014/68/EU

LR EMEA ABS

Component	Material	DIN EN	ASME
Inlet body	Stainless steel	1.4408	CF8M
Outlet body	Stainless steel	1.4408	CF8M
Internal parts	Stainless steel	1.4408	CF8M
	Stainless steel	1.4404	316 L
Spring	Spring steel with anti-rust protection	1.1200	ASTM A228
Strainer	Stainless steel	1.4404	316 L



m	with diaphragm	High-quality, heat-resistant moulded elastomere, fabric-reinforced diaphragm. Pressure adjustment by means of non-rising spindle. Valve insert with balanced single seat valve completely made of stainless steel.
Complete val	ve cartridge SP/HP (order code: 482 Insert	-DNseal) available as replacement part can be exchanged without removing the valve.
Complete val	ve cartridge LP (order code: 482 LP Insert-	DNseal) available as replacement part can be exchanged without removing the valve.
Built-in dirt tr	ap made of stainless steel.	
Mesh size:	DN 15 to DN 32 0,60 mm DN 40 to DN 80 0,75 mm	
MEDIUM		
GF	gaseous and liquid	for water and distilled water, neutral and non-sticking liquids, compressed air and neutral gases; optionally with FPM elastomere seals for non-neutral media i.e. oils, fuels, oil-laden compressed air etc.

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0	without lifting device		

OUTLET PRESSURE RANGES									
SP	Standard version	Inlet pressure: up to 40 bar	Outlet pressure: from 1 to 8 bar						
HP	High-pressure version (not for DN 65 and DN 80)	Inlet pressure: up to 40 bar	Outlet pressure: from 5 to 15 bar						
LP	Low-pressure version (not for DN 65 and DN 80)	Inlet pressure: up to 25 bar	Outlet pressure: from 0,5 to 2 bar						
Eived acting at a required outlat pressure against surphares									

Fixed setting at a	a required outlet	pressure agains	st surcharge.
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AVAILABLE NOMINAL DIAMETERS AND CONNECTION SIZES										
Nominal diameter DN 15 20 25 32 40 50 65 8										
Inlet / Outlet	15/15	20/20	25/25	32/32	40/40	50/50	65/65	80/80		

TYPE OF CONNECTION INLET / OUTLET FLANGE CONNECTIONS									
FL/FL	Standard	Flange connection / flange connection	DIN EN 1092 / DIN EN 1092						
SEALS									
EPDM	Ethylene propylene diene	Elastomere moulded diaphragm and seals approvals according to drinking water directive	–10°C to +95°C						
Against surchar	ge								
FKM	Fluorocarbon	Elastomere moulded diaphragm and seals	–10°C to +95°C						

Against surcharge	
Pressure gauges 33, 34, 35, 36, 39 and 40	Chapter Accessories
Pressure gauge 37, 38, 41, 42 or 43 made of stainless steel	Chapter Accessories

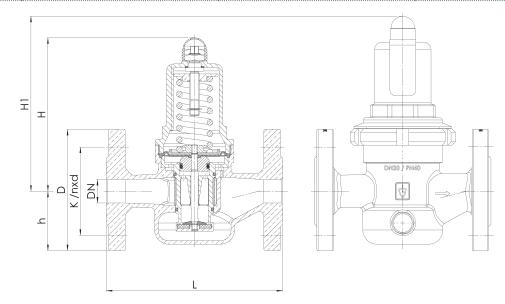


■ NOMINAL DIAMETERS, CONNECTIONS, INSTALLATION DIMENSIONS

Series 482: Connection, installation dimensions, ranges of adjustment											
Connection		DN15 PN40	DN20 PN40	DN25 PN40	DN32 PN40	DN40 PN40	DN50 PN40	DN65 PN16	DN65 PN40	DN80 PN40	
Inlet pressure SP, LP up to	bar	40	40	40	40	40	40	16	40	40	
Inlet pressure HP up to	bar	25	25	25	25	25	25				
Outlet pressure	bar	0,5 - 2 1 - 8 5 - 15	0,5-2 1-8 5-15	0,5-2 1-8 5-15	0,5-2 1-8 5-15	0,5-2 1-8 5-15	0,5 - 2 1 - 8 5 - 15	1 – 8	1 – 8	1 – 8	
Installation	D	95	105	115	140	150	165	185	185	200	
dimensions in mm	L	130	150	160	180	200	230	290	290	310	
	H (H1)	102 (128 ¹)	130 (150 ¹)	130 (150 ¹)	130 (150 ¹)	165 (185 ¹)	165 (185 ¹)	235	235	235	
	h	46	50	55	68	73	80	89	89	96	
	K/nxd	65/4xM12	75/4xM12	85/4xM12	100/4xM16	110/4xM16	125/4xM16	145/4xM16	145/8xM16	160/8xM16	
Weight	kg	2,7 (2,9 ¹)	3,9 (4,3 ¹)	4,3 (4,7 ¹)	5,5 (5,91)	8,4 (9,1 ¹)	10,2 (10,9 ¹)	18,7	19	20,5	
Coefficient of flow K _{vs}	m³/h	3	5,8	6,7	7,6	12,5	15	40	40	50	

¹for type 482mGFO-LP ²The K_{vs} value was determined according to DIN EN 60534-2-3. Instructions on how to determine size and capacity are to be found under section 2.

■ MAIN DIMENSIONS, INSTALLATION DIMENSIONS



■ INDIVIDUAL SELECTION / VALVE CONFIGURATION

Series	Valve version	Medium	Lifting device	Outlet pressure	Nominal diameter	Connec	tion type	Connec	tion size	Seal	Options	Optional: fixed setting	Quantity
					DN	Inlet	Outlet	Inlet	Outlet			-	
482	m	GF	0	SP	65	FL	FL	65	65	EPDM	PN16		5
482	m	GF	0	LP	40	FL	FL	40	40	FKM	Pressure Gauge 43	1,5	2
482	m	GF	0			FL	FL						
482	m	GF	0			FL	FL						

In this table you can configure a valve according to your individual requirements (similar to the *example* shown, which should be deleted before you enter your own data). Please complete the table by hand using the abbreviations in this datasheet and then fax it to: +49(0)7141.4889488

Name First Name Company Telephone E-Mail

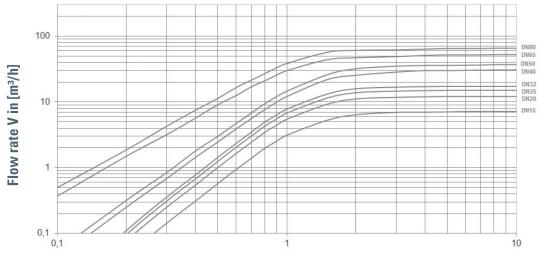
Please do not forget to add your personal data so that our sales team can contact you.



Series 482:

Dimensioning by pressure loss on the outlet pressure side

Flow chart water



Pressure drop delta p [bar]

Dimensioning by flow velocity

For Liquids:

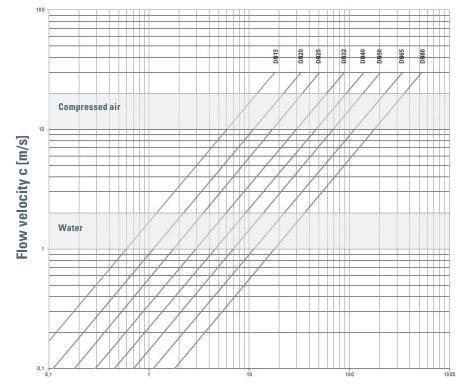
With help of the chart you can determine the nominal diameter (DN) for a given flow volume V (m³/h). According to DVGW-guidelines (DIN 1988) a flow velocity of 2 m/s in domestic water supply systems should not be exceeded.

For compressed air and other gaseous media:

The usual flow velocity for compressed air is 10 - 20 m/s. For gaseous media the flow volume V should always be shown in actual cubic meters/hour. If the flow volume is given in standard cubic meters, these should be converted into actual cubic meters before using the diagram.

 $V(m^{3}/h) = \frac{V_{\text{Norm}}(Nm^{3}/h)}{p_{\text{absolut}}(bar)} = \frac{V_{\text{Norm}}}{p_{0}+1}$

Actual cubic meters are based on the prevailing pressure of the medium on the outlet side of the pressure reducer.



Flow volume V [m³/h]

